

TR-0309STD

TIP & ROLL ALUMINUM 3 ROW x 9'-0" BLEACHER

RECOMMENDED TOOLS		
SOCKET WRENCH	POP RIVET GUN	CORDLESS DRILL
½" DEEP WELL SOCKET	LEVEL	⅝" DRILL BIT
⅝" DEEP WELL SOCKET	RUBBER Mallet	⅞" DRILL BIT
TAPE MEASURE	GLOVES	SAFETY GLASSES



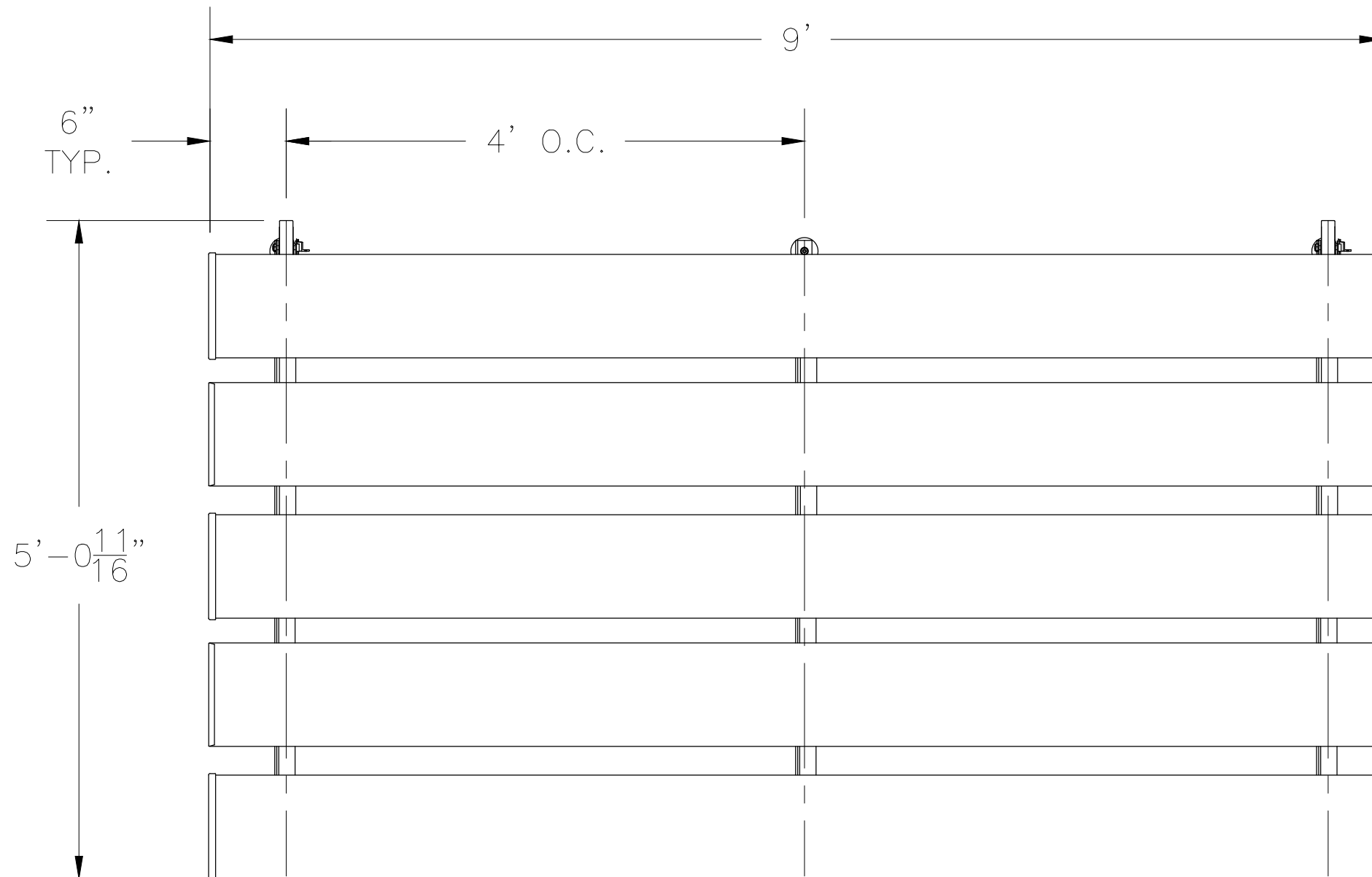
National Recreation Systems
A PLAYCORE Company

PH: 888-568-9064 FAX: 260-482-7449 WWW.BLEACHERS.NET

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MODEL: TR-0309STD				
DESCRIPTION: NON ELEV. 3 ROW x 9' ASSEMBLY COVER SHEET				
DRAWN BY: IP	DATE: 10/13/23	REVISION: A	SCALE: N.T.S.	SHEET NUMBER: CS.1

DRAWING REFERENCE NUMBER: TR-0309STD	
DRAWING SHEET INDEX	
CS.1	COVER SHEET
TD.1	SEATING PLAN
BA.1	BLEACHER ASSEMBLY
PF.1	PLANK AND FRAMING



SECTION LENGTH	GROSS SEATS	ACTUAL SEATS	NO. OF ROWS	NET SEATS
9	6.00	6.00	3	18
NET SEATS				18
WHEELCHAIR SPACES				0
TOTAL NET SEATING CAPACITY (BASED ON 18" PER SEAT)				18



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MODEL: TR-0309STD

DESCRIPTION: NON ELEV. 3 ROW x 9' BLEACHER SEATING PLAN

DRAWN BY: IP

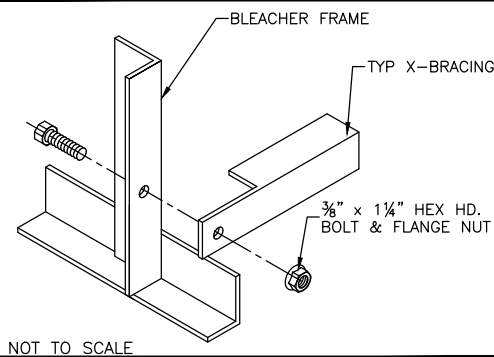
DATE: 10/13/23

REVISION: A

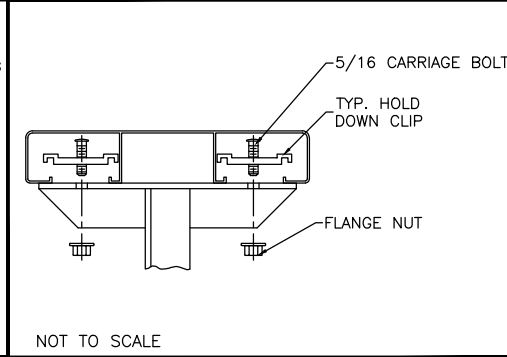
SCALE: N.T.S.

SHEET NUMBER: TD.1

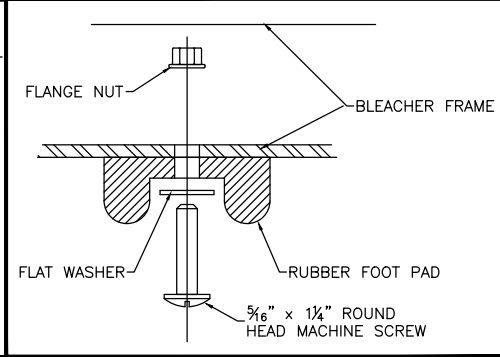
1 TYP X-BRACE CONN. W/ 1 1/4" BOLT



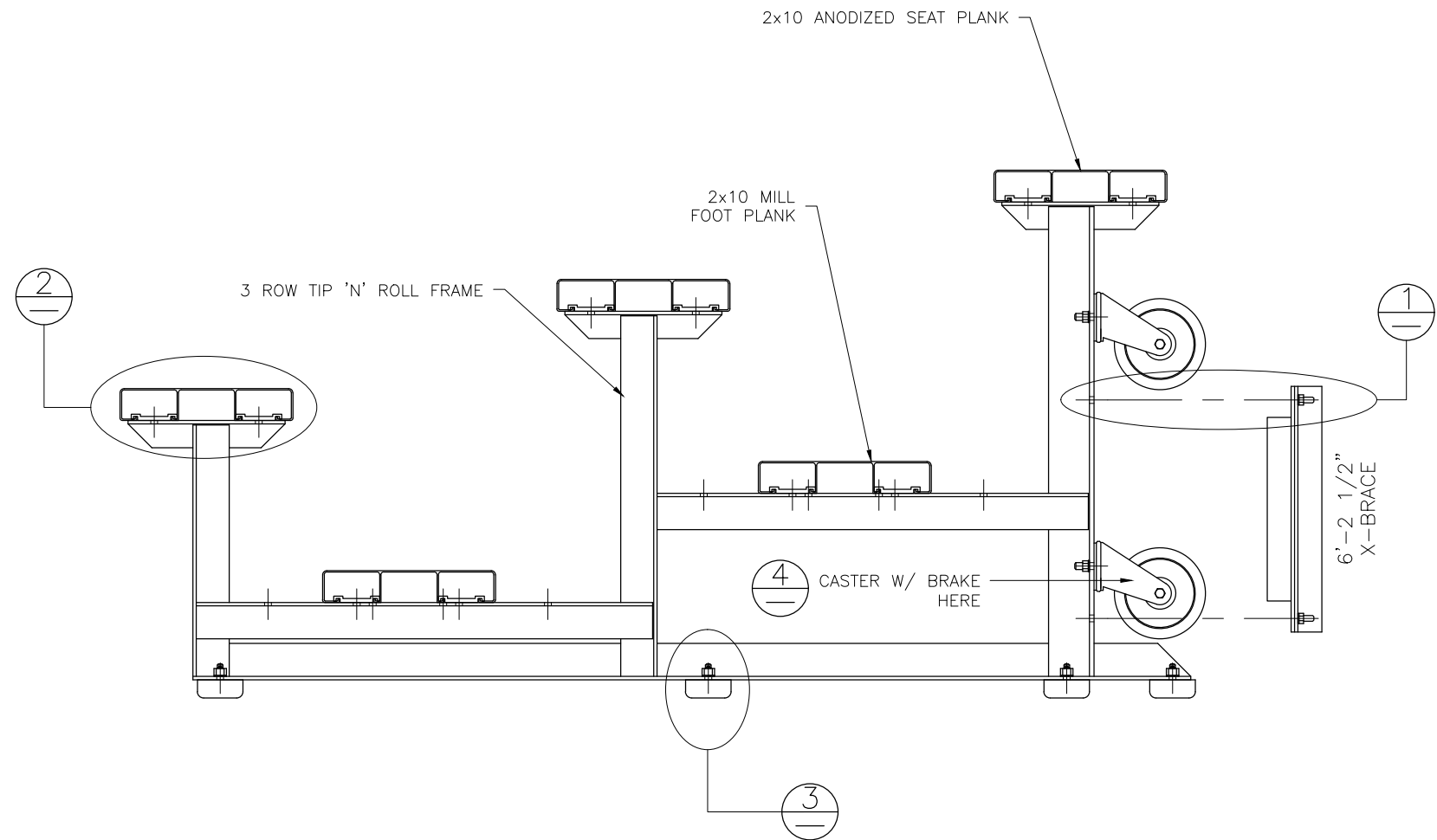
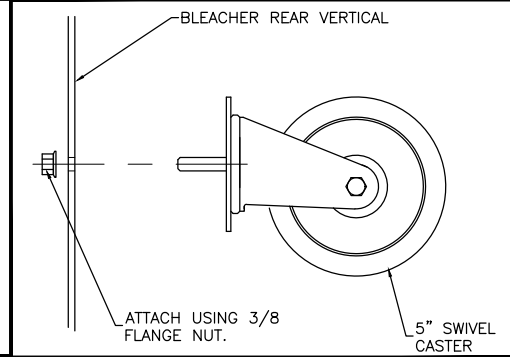
2 TYP 2x10 PLANK ATTACHMENT



3 RUBBER FOOT PAD ATTACH. DETAIL



4 CASTER ATTACHMENT DETAIL



NOTE: MOUNT CASTERS TO END FRAMES ONLY.

WARNING

TIP N' ROLL BLEACHERS ARE SUITABLE FOR INDOOR OR OUTDOOR USE. HOWEVER, THEY SHOULD ONLY BE TIPPED UP ON THE CASTERS INDOORS, DUE TO POTENTIAL WIND HAZARDS IF TIPPED UP OUTDOORS. THESE LIGHT-WEIGHT UNITS ARE EASILY TIPPED UP BY ANY ABLE-BODIED ADULT.



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MODEL: TR-0309STD				
DESCRIPTION: NON ELEV. 3 ROW x 9' BLEACHER ASSEMBLY				
DRAWN BY: IP	DATE: 10/13/23	REVISION: A	SCALE: N.T.S.	SHEET NUMBER: BA.1

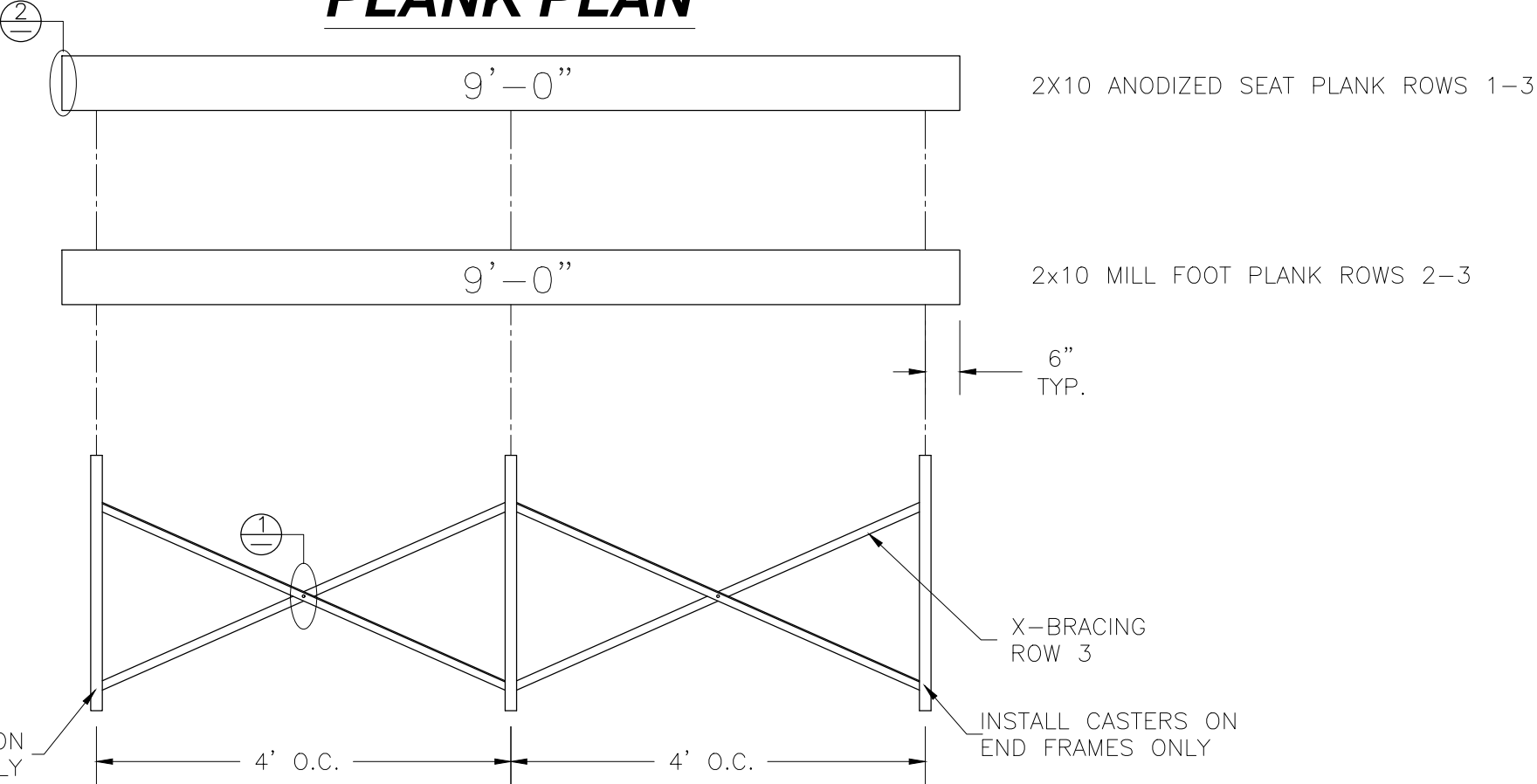
TYP X-BRACE CONN. W/ 1 1/4" BOLT

TYP 2x10 ENDCAP ATTACHMENT

NOT TO SCALE

NOT TO SCALE

PLANK PLAN



FRAMING PLAN



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MODEL: TR-0309STD				
DESCRIPTION: NON ELEV. 3 ROW x 9' PLANK AND FRAMING PLAN				
DRAWN BY: IP	DATE: 10/13/23	REVISION: A	SCALE: N.T.S.	SHEET NUMBER: PF.1